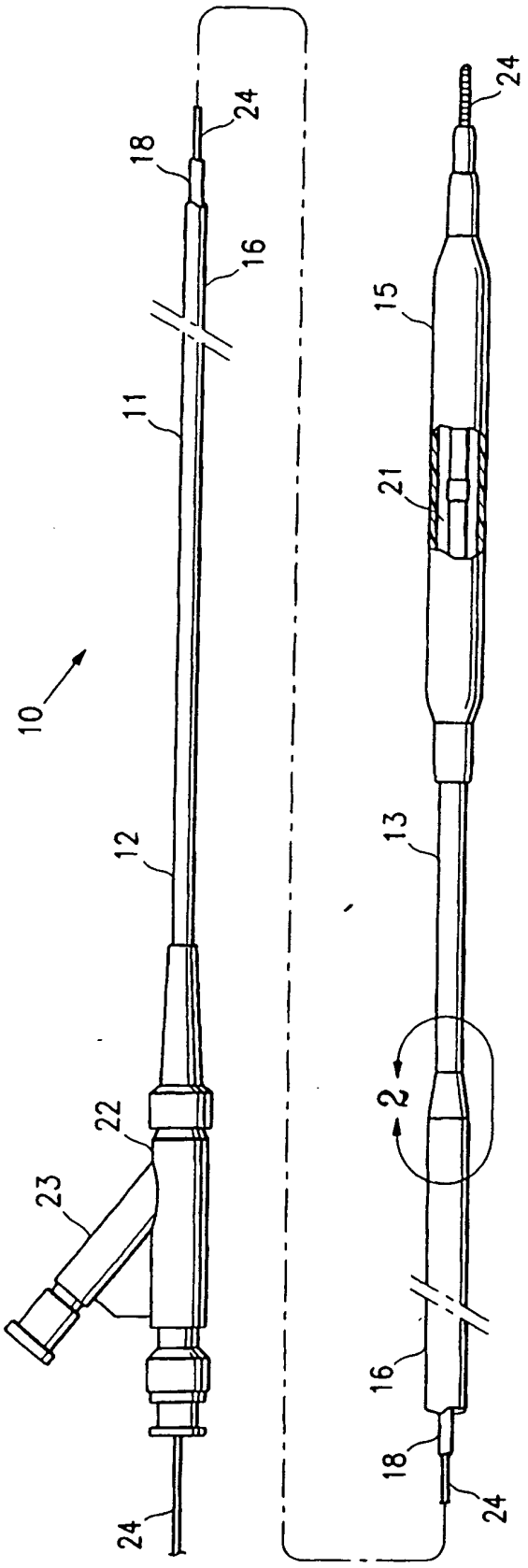


FIG. 1

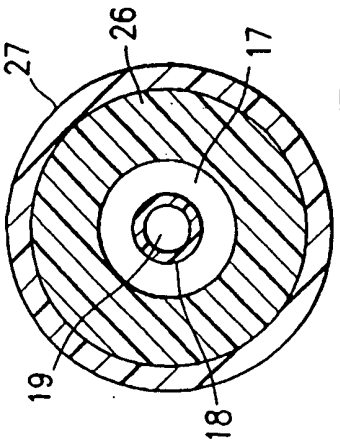


FIG. 3

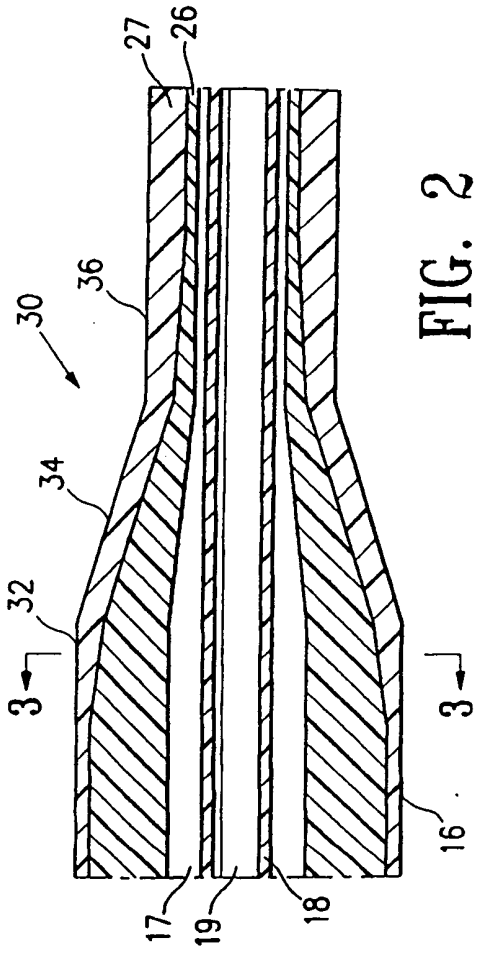


FIG. 2

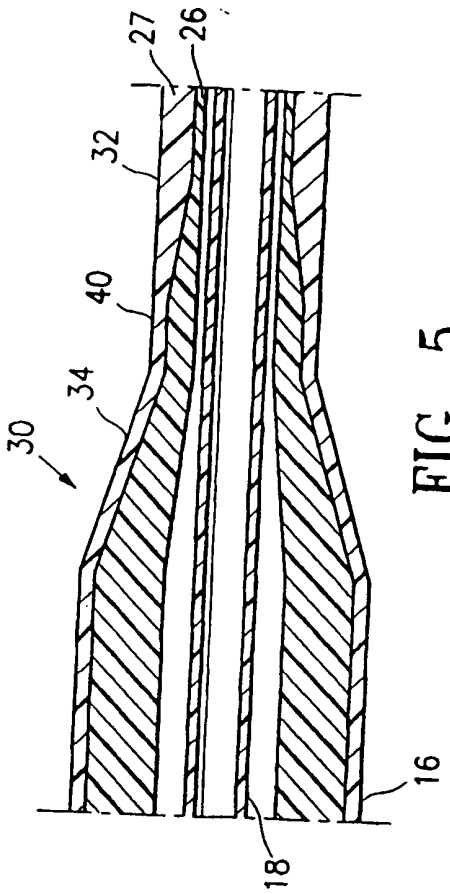


FIG. 5

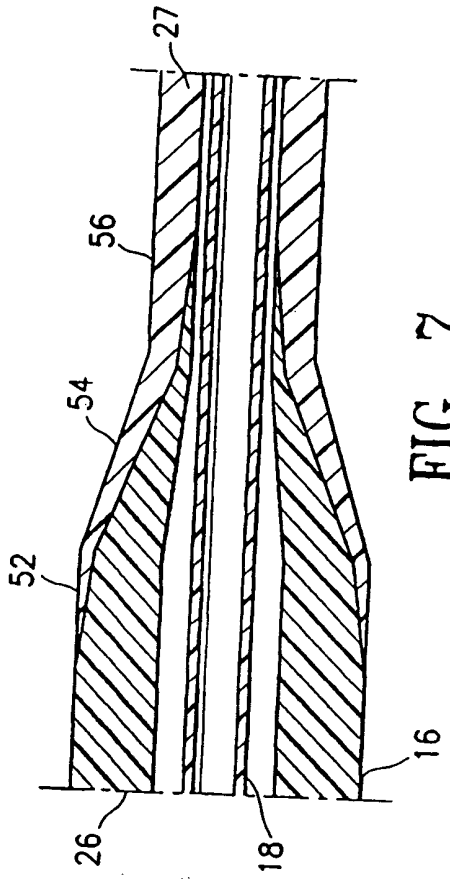


FIG. 7

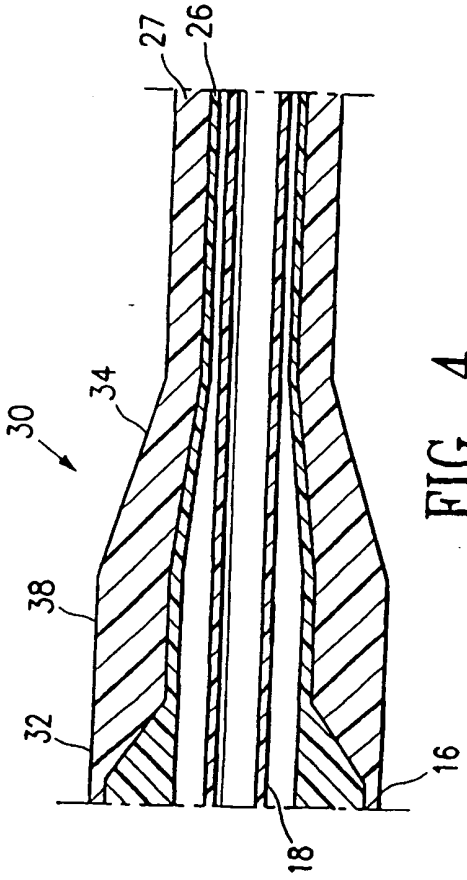


FIG. 4

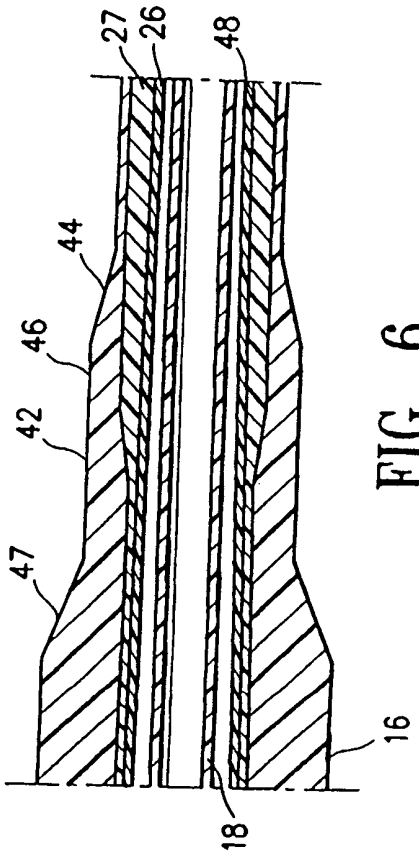


FIG. 6

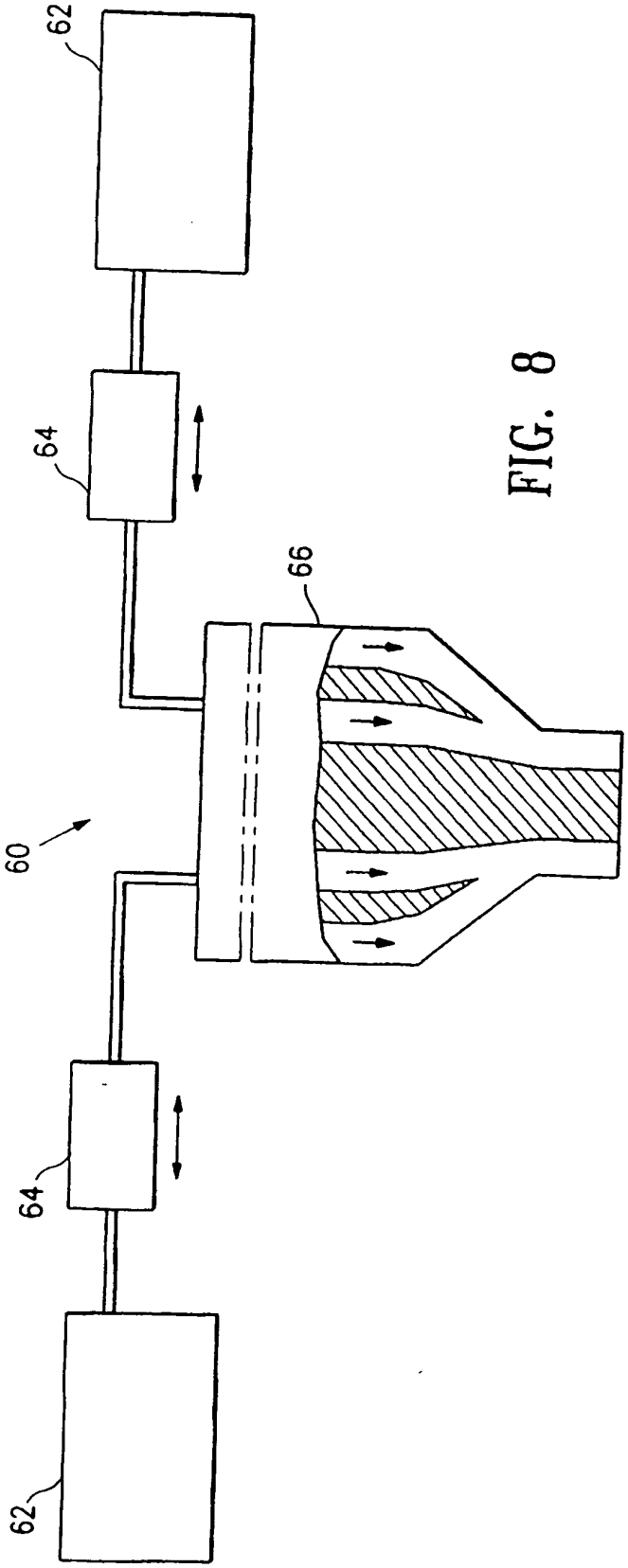


FIG. 8

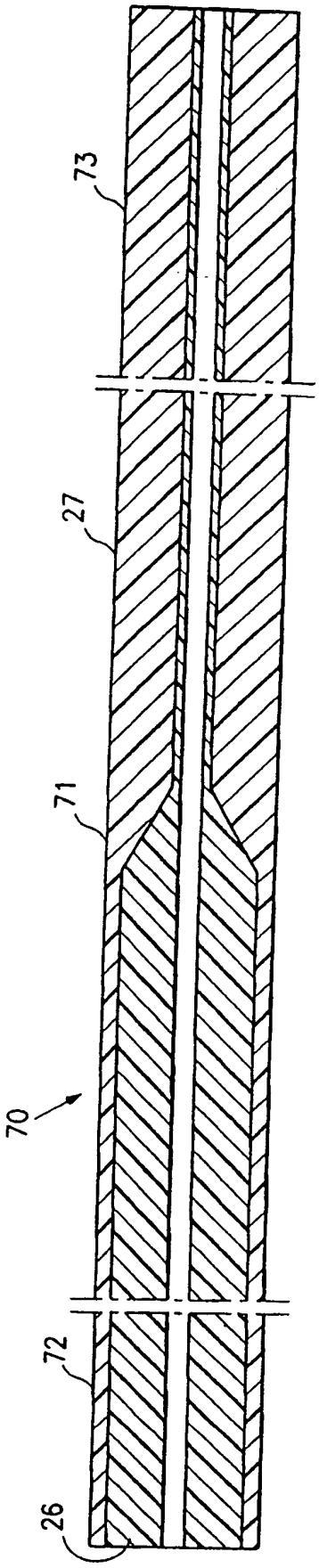
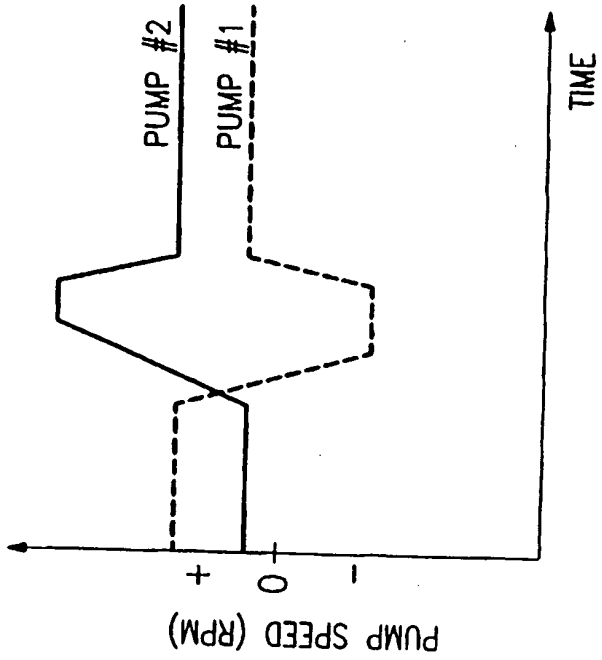


FIG. 11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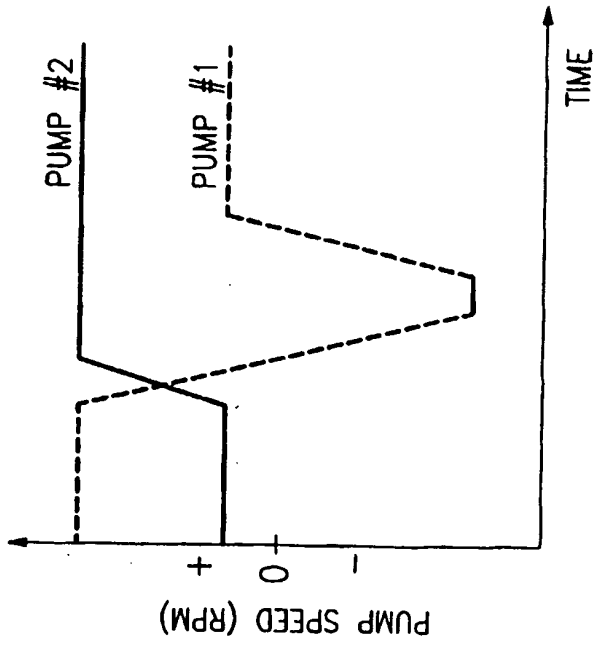
PUMP #1
TIME
+
0
-
PUMP SPEED (RPM)

FIG. 10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PUMP SPEED (RPM)

FIG. 9

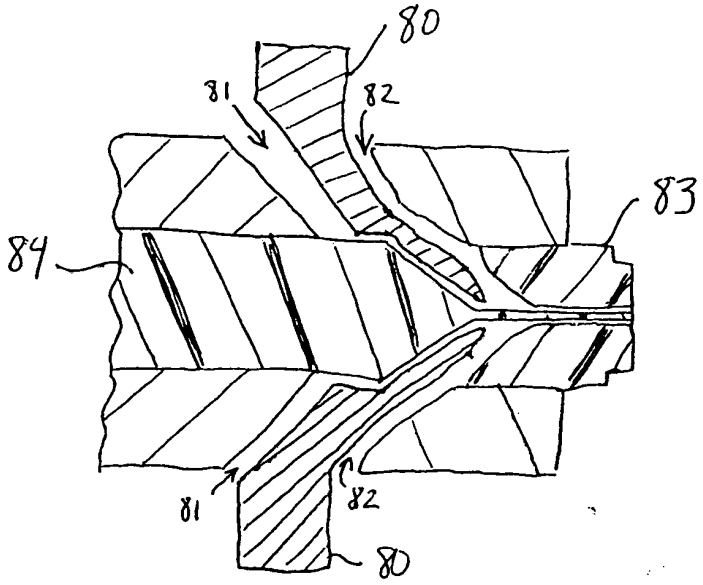

Fig. 12